

## NUT-POSITION MONITORING

### lower jig

cylindrical electrode , reworkable up to 5 mm

quick pin change

electrode clamping, quick-change

stop-pins for quick jig-change

### features:

pneumatically operated pin pulling

cylinder sensor → pin up or down

water-cooling

### additional features:

nut-position monitoring → projection up or down

option #1: cleaning air by mechanical valve

option #2: pin-crack monitoring

