

DOUBLE-HEAD JIG WITH FORCE BALANCE

lower jig

double pin-pulling unit, pneumatically

nut-position monitoring

adjustable electrode distance 63-113 mm

stop-pin for fast jig-change

upper jig → DSE63

double electrode with force balance

adjustable electrode distance 63-113 mm

welding force adjustment

Option 1: distance less than 63 mm

Option 2: distance 63-200 mm → DSE200

Option 3: cleaning air by mechanical valve

Option 4: pin-crack monitoring

